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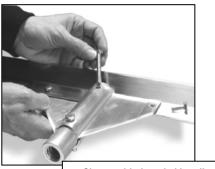


Gusset Brace Products

Assembly Instructions



Shown with aluminum handle



Shown with threaded handle adapter

Tools Needed for Assembly:

- 7/16" wrench (two)

Gusset Brace Instructions:

- 1. Slide slotted handle or threaded handle adapter over the center hole on the aluminum frame as shown in second photo.
- 2. Position one gusset on bottom of handle/adapter, and the other gusset on top of the handle/adapter as shown in third photo.
- 3. Insert the two longest bolts through the top gusset, the handle/adapter and the bottom gusset. Insert the two shorter bolts through the two remaining holes on the frame.
- 4. Tighten all nuts, being careful not to over-tighten. Over-tightening hardware may result in crushing the handle, thereby compromising its strength.

FULL WARRANTY

All Midwest Rake products carry a full warranty against manufacturer defects in quality and workmanship. Products which have been abused or worn out from normal use are excluded from this warranty. We reserve the right to replace or issue credit on an individual basis.