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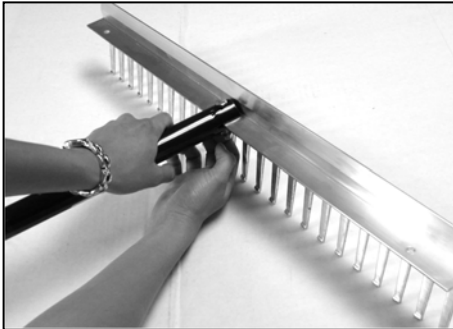
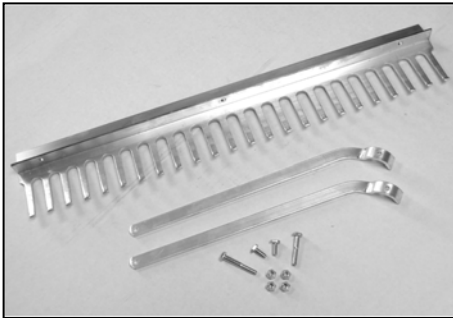
## Wrap-Around Brace Assembly Instructions

### Tools Needed for Assembly

- 7/16" wrench (two)

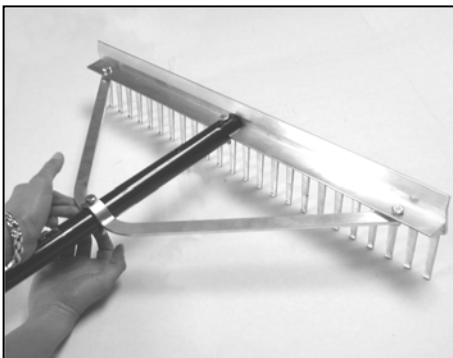
### Parts Shipped with Unit:

- Head (for particular tool purchased)
- Wrap-around brace (set of 2)
- Bolt bag for brace
- Aluminum handle with grip (not shown)



### Assembly Instructions for Handle:

1. Slide slotted end of handle over center hole on aluminum head.
2. Align holes and insert middle size bolt. Do not tighten until all hardware is in place.



### Wrap-around Brace Instructions:

1. Align holes of flat end of braces with holes on rake head, as shown, and insert the two shortest bolts.
2. Align holes of wrap-around end of braces with the handle, as shown, and insert the longest bolt.
3. Start all loc nuts on bolts. Use wrenches to tighten, being careful not to over tighten. Over tightening may result in crushing the handle, thereby compromising its strength.

## REPLACEMENT PARTS LIST

See Reverse Side

PK90109  
6/20/14

## REPLACEMENT PARTS LISTS

### Field Rake

SP10005 Head – 24"  
SP10006 Head – 30"  
SP10007 Head – 36"  
SP10008 Head – 42"  
SP10009 Head – 48"  
SA20010 Handle - 66" blue powder coated  
aluminum w/green grip  
SA20172 Handle- 66" yellow powder-coated  
aluminum w/black grip  
SA30001 Braces - wrap-around (set of 2)  
SA60019 Bolt bag: 4 bolts, 4 loc nuts  
SP50003 Grip – 6" green vinyl  
SP50002 Grip – 6" black vinyl

### Screening Rake

SP10071 Head – 24"  
SP10079 Head – 30"  
SP10080 Head – 36"  
SP10081 Head – 42"  
SP10082 Head – 48"  
SA20010 Handle – 66" blue powder coated  
aluminum w/green grip  
SA20172 Handle – 66" yellow powder-coated  
aluminum w/black grip  
SA30001 Braces - wrap-around (set of 2)  
SA60019 Bolt bag: 4 bolts, 4 loc nuts  
SP50003 Grip – 6" green vinyl  
SP50002 Grip – 6" black vinyl

### Scarifier Lute

SP10113 Head – 24"  
SP10114 Head – 30"  
SP10069 Head – 36"  
SA20010 Handle – 66" blue powder coated  
aluminum w/green grip  
SA20172 Handle – 66" yellow powder-coated  
aluminum w/black grip  
SA20171 Handle – 82" yellow powder-coated  
aluminum w/black grip  
SA30001 Braces - wrap-around (set of 2)  
SA60019 Bolt bag: 4 bolts, 4 loc nuts  
SP50003 Grip – 6" green vinyl  
SP50002 Grip – 6" black vinyl

### Super Scraper/Plug Pusher

SP10167 Head – 24"  
SP10068 Head – 36"  
SP10066 Head – 48"  
SA20010 Handle – 66" blue powder coated  
aluminum w/green grip  
SA20172 Handle – 66" yellow powder-coated  
aluminum w/black grip  
SA30001 Braces – wrap-around (set of 2)  
SA60019 Bolt bag: 4 bolts, 4 loc nuts  
SP50003 Grip – 6" green vinyl  
SP50002 Grip – 6" black vinyl

### Double Play-Dual Purpose Rake

SP10111 Head – 24"  
SP10115 Head – 36"  
SA20010 Handle – 66" blue powder coated  
aluminum w/green grip  
SA20271 Handle – 66" red powder coated  
aluminum w/ black grip  
SA30001 Braces – wrap-around (set of 2)  
SA60019 Bolt Bag – 4 bolts, 4 loc nuts  
SP50003 Grip – 6" green vinyl  
SP50002 Grip – 6" black vinyl

### Straight Blade Squeegee

SP10088 Head – 36"  
SA20010 Handle – 66" blue powder coated  
aluminum w/green grip  
SA20172 Handle – 66" yellow powder-coated  
aluminum w/black grip  
SA30001 Braces – wrap-around (set of 2)  
SA60019 Bolt bag: 4 bolts, 4 loc nuts  
SP50003 Grip – 6" green vinyl  
SP50002 Grip – 6" black vinyl