

HC-152 HEDGE TRIMMER

Operator's Manual

WARNING



Burn Hazard

The muffler or catalytic muffler and surrounding cover may become extremely hot.



Always keep clear of exhaust and muffler area, otherwise serious personal injury may occur.

WARNING

The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

A WARNING



Users of this equipment risk injury to themselves and others if the unit is used improperly and/or safety precautions are not followed. ECHO provides an operator's manual and a safety manual. Both must be read and understood for proper and safe operation. Failure to do so could result in serious injury.

Specifications, descriptions and illustrative material in this literature are as accurate as known at the time of publication, but are subject to change without notice. Illustrations may include optional equipment and accessories, and may not include all standard equipment.

TABLE OF CONTENTS

Table of Contents	2
Introduction	
The Operator's Manual	4
The Safety Manual	4
Servicing Information	4
Parts/Serial Number	4
Service	
Echo Consumer Product Support	5
Product Registration	5
Additional or Replacement Manuals	. 5
Safety	
Manual Safety Symbols and Important Information	
International Symbols	
Personal Condition and Safety Equipment	. 7
Equipment	
Emission Control (Exhaust & Evaporative)	
CARB And EPA Emissions Control Information	
Description	
Contents	
Assembly	
Remove Blade Guard	17
Install Blade Guard	
Operation	
Fuel	
Starting Cold Engine	
Starting Warm Engine	
Stopping Engine	
Hedge Trimming	
Maintenance	
Skill Levels	
Maintenance Intervals	
* Replacement is recommended based on the finding of damage or wea	
during inspection	
Air Filter	
Fuel Filter	
Spark Plug	
Cooling System	
Exhaust System	
Carburetor Adjustment	
Lubrication	
Blades	
Troubleshooting	
Storage	
Long Term Storage (Over 30 Days)	37
Specifications	39

HC-152

TABLE OF CONTENTS

Notes	41
Product Registration	42
Notes	44



INTRODUCTION

Welcome to the ECHO family. This ECHO product was designed and manufactured to provide long life and on-the-job dependability. Read and understand this manual and the SAFETY MANUAL. You will find both easy to use and full of helpful operating tips and SAFETY messages.

The Operator's Manual

Keep it in a safe place for future reference. Contains specifications and information for safety, operation, maintenance, storage and assembly specific to this product. Scan QR codes throughout the operator's manual for more information.

The Safety Manual

Keep it in a safe place for future reference. Explains possible hazards and the measures you should take to insure safe operation.

SERVICING INFORMATION

Parts/Serial Number

Genuine ECHO Parts and ECHO REPOWER™ Parts and Assemblies for your ECHO products are available only from an Authorized ECHO Dealer. When you do need to buy parts **always** have the Model Number and Serial Number of the unit with you. You can find these numbers on the engine housing. For future reference, write them in the space provided below.



Model No	SN
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Service

Service of this product during the warranty period must be performed by an Authorized ECHO Service Dealer. For the name and address of the Authorized ECHO Service Dealer nearest you, ask your retailer or call: 1-800-432-ECHO (3246). Dealer information is also available on our Web Site. When presenting your unit for Warranty service/repairs, proof of purchase is required.

HC-152 SAFETY

Echo Consumer Product Support

If you require assistance or have questions concerning the application, operation or maintenance of this product you may call the ECHO Consumer Product Support Department at 1-800-673-1558 from 8:00 am to 5:00 pm (Central Standard Time) Monday through Friday. Before calling, please know the model and serial number of your unit.

Product Registration

To ensure trouble free warranty coverage it is important that you register your ECHO equipment on-line at www.echo-usa.com or by filling out the product registration sheet included in this manual. Registering your product confirms your warranty coverage and provides a direct link between you and ECHO if we find it necessary to contact you.

Additional or Replacement Manuals

Replacement Operator, Safety Manuals, and Parts Catalogs are available from your ECHO dealer or at www.echo-usa.com or by contacting ECHO Inc., 400 Oakwood Road, Lake Zurich, IL 60047 (800-673-1558). Always check the ECHO Web Site for updated information.



Safety Videos are available from your Echo dealer. A \$5.00 shipping charge will be required for each video.

SAFETY

Manual Safety Symbols and Important Information

Throughout this manual and on the product itself, you will find safety alerts and helpful, informational messages preceded by symbols or key words. The following is an explanation of those symbols and key words and what they mean to you.

A DANGER

The safety alert symbol accompanied by the word "DANGER" calls attention to an act or condition which WILL lead to serious personal injury or death if not avoided.

WARNING

The safety alert symbol accompanied by the word "WARNING" calls attention to an act or condition which CAN lead to serious personal injury or death if not avoided.

A CAUTION

The safety alert symbol accompanied by the word "CAUTION" calls attention to an act or condition which may lead to minor or moderate personal injury if not avoided.

NOTICE

The enclosed message provides information necessary for the protection of the unit.

Note: This enclosed message provides tips for use, care and maintenance of the unit.



CIRCLE AND SLASH SYMBOL

This symbol means the specific action shown is prohibited. Ignoring these prohibitions can result in serious or fatal injury.

International Symbols

Symbol	Description	Symbol	Description
③	Read and understand Owners Manual	+0	Fuel and oil mixture
	Wear eye, ear and head protection		Finger severing
STOP	Emergency Stop		Hot Surface
	Wear hand and foot protection. Use two handed		DO NOT smoke near fuel
1	Choke Control "COLD START" Position (Choke Closed)	Ignition ON OFF O	Ignition ON / OFF
[+]	Choke Control "RUN" Position (Choke Open)		Do not operate without guards in place.

HC-152 SAFETY

Symbol	Description	Symbol Description	
L	Carburetor Adjustment - Low speed mixture	Η	Carburetor Adjustment - High speed mixture
\triangle	Safety/Alert	T	Carburetor Adjustment - Idle speed
<u></u>	Avoid all power lines. This unit is not insulated against electrical current.	X	Do not operate closer than 15 M (50 ft.) from electrical hazard.
*	Plan retreat path from falling objects		Primer Bulb
	DO NOT allow flames or sparks near fuel	علا	Wear slip resistant footwear
			standers at least ers (15 ft.) away.



Personal Condition and Safety Equipment

A WARNING

Users of this product risk injury to themselves and others if the unit is used improperly and/or safety precautions are not followed. Proper clothing and safety gear must be worn when operating unit.

SAFETY HC-152

Physical Condition

Your judgment and physical dexterity may not be good:

- · If you are tired or sick.
- · If you are taking medication.
- If you have taken alcohol or drugs.

Operate unit only if you are physically and mentally well.

Eye Protection

WARNING

- Eye protection that meets ANSI Z87.1 or CE requirements must be worn whenever you operate the unit.
- For additional safety, a full-face shield may be worn over safety glasses or goggles to provide protection from sharp branches or flying debris.

Hand Protection

Wear sturdy, no-slip, rubber work gloves to improve your grip on the handles. Gloves also provide protection against cuts and scratches, cold environments, and reduce the transmission of machine vibration to your hands.

Hearing/Ear Protection

ECHO recommends wearing hearing protection whenever unit is used.

Breathing Protection

Operators who are sensitive to dust or other common airborne allergens may need to wear a dust mask to prevent inhaling these materials while operating unit. Dust masks can provide protection against dust, plant debris, and other plant matter such as pollen. Make sure the mask does not impair your vision, and replace the mask as needed to prevent air restrictions.

Proper Clothing

Wear snug-fitting, durable clothing:

- · Pants should have long legs, shirts should have long sleeves.
- · DO NOT WEAR SHORTS.
- DO NOT WEAR TIES, SCARVES, JEWELRY, or clothing with loose or hanging items that could become entangled in moving parts or surrounding growth.
- Keep clothing buttoned or zipped, and keep shirt tails tucked in.



HC-152 SAFETY

Wear sturdy work shoes with nonskid rubber soles:

- DO NOT WEAR OPEN TOED SHOES.
- DO NOT OPERATE UNIT BAREFOOTED.

Keep long hair away from engine and air intake. Retain hair with cap or net.

Heavy protective clothing can increase operator fatigue, which may lead to heat stroke. Schedule heavy work for early morning or late afternoon hours when temperatures are cooler.

WARNING

The components of this machine generate an electromagnetic field during operation, which may interfere with some pacemakers. To reduce the risk of serious or fatal injury, persons with pacemakers should consult with their physician and the pacemaker manufacturer before operating this machine. In the absence of such information, ECHO does not recommend the use of this machine by anyone who has a pacemaker.

Extended Operation / Extreme Conditions

A CAUTION

Prolonged exposure to cold and/or vibration may result in injury. Read and follow all safety and operation instructions to minimize risk of injury. Failure to follow instructions may result in painful wrist/hand/arm injuries.

It is believed that a condition called Raynaud's Phenomenon, which affects the fingers of certain individuals, may be brought about by exposure to vibration and cold. Exposure to vibration and cold may cause tingling and burning sensations, followed by loss of color and numbness in the fingers. The following precautions are strongly recommended, because the minimum exposure, which might trigger the ailment, is unknown.

SAFETY HC-152

- Keep your body warm, especially the head, neck, feet, ankles, hands, and wrists.
- Maintain good blood circulation by performing vigorous arm exercises during frequent work breaks, and also by not smoking.
- Limit the hours of operation. Try to fill each day with jobs where operating the unit or other hand-held power equipment is not required.
- If you experience discomfort, redness, and swelling of the fingers followed by whitening and loss of feeling, consult your physician before further exposing yourself to cold and vibration.



Repetitive Stress Injuries (RSI)

It is believed that overusing the muscles and tendons of the fingers, hands, arms, and shoulders may cause soreness, swelling, numbness, weakness, and extreme pain in those areas. Certain repetitive hand activities may put you at a high risk for developing a Repetitive Stress Injury (RSI). An extreme RSI condition is Carpal Tunnel Syndrome (CTS), which could occur when your wrist swells and squeezes a vital nerve that runs through the area. Some believe that prolonged exposure to vibration may contribute to CTS. CTS can cause severe pain for months or even years.



To reduce the risk of RSI/CTS, do the following:

- Avoid using your wrist in a bent, extended, or twisted position. Instead try to maintain a straight wrist position. Also, when grasping, use your whole hand, not just the thumb and index finger.
- Take periodic breaks to minimize repetition and rest your hands.
- Reduce the speed and force with which you do the repetitive movement.
- · Do exercise to strengthen the hand and arm muscles.
- Immediately stop using all power equipment and consult a doctor if you feel tingling, numbness, or pain in the fingers, hands, wrists, or arms. The sooner RSI/CTS is diagnosed, the more likely permanent nerve and muscle damage can be prevented.

HC-152 SAFETY

A DANGER

All over head electrical conductors and communications wires can have electricity flow with high voltages. This unit is not insulated against electrical current. Never touch wires directly or indirectly, otherwise serious injury or death may result.

A DANGER

Do not operate this product indoors or in inadequately ventilated areas. Engine exhaust contains poisonous emissions and can cause serious injury or death.

Read the Manuals

 Provide all users of this equipment with the Operator's Manual and Safety Manual for instructions on Safe Operation.

Clear the Work Area

Spectators and fellow workers must be warned, and children and animals
prevented from coming nearer than 15 m (50 ft.) while the unit is in use.

Keep a Firm Grip

 Always hold throttle handle and support handle with thumbs and fingers tightly encircling the handles.

Keep a Solid Stance

 Maintain footing and balance at all times.
 Do not stand on slippery, uneven or unstable surfaces. Do not work in odd positions or on ladders. Do not over reach.





Avoid Hot Surfaces

 Keep exhaust area clear of flammable debris. Avoid contact during and immediately after operation.



WARNING

Never perform blade maintenance procedures while engine is running.

SAFETY HC-152

Equipment

WARNING

Use only ECHO attachments. Serious injury may result from the use of a non-approved attachment combination. ECHO, INC. will not be responsible for the failure of cutting devices, attachments or accessories which have not been tested and approved by ECHO. Read and comply with all safety instructions listed in this manual and safety manual.

- Check unit for loose/missing nuts, bolts, and screws. Tighten and/or replace as needed.
- Check that the cutting attachment is firmly attached and in safe operating condition. Dull, loose or damaged blades should not be used.

WARNING

Moving parts can amputate fingers or cause severe injuries. Keep hands, clothing and loose objects away from all openings.

- ◆ ALWAYS stop engine, disconnect spark plug, and make sure all moving parts have come to a complete stop before removing obstructions, clearing debris, or servicing unit.
- ◆ DO NOT start or operate unit unless all guards and protective covers are properly assembled to unit.
- ◆ NEVER reach into any opening while the engine is running. Moving parts may not be visible through openings.

A WARNING

Periodically Check fuel system (fuel lines, vent, grommet, fuel tank, and fuel cap) for leaks especially if the unit is dropped. If damage or leaks are found, do not use unit, otherwise serious personal injury or property damage may occur. Have unit repaired by an authorized servicing dealer before using..

EMISSION CONTROL (EXHAUST & EVAPORATIVE)

CARB And EPA Emissions Control Information

The emission control system for the engine is EM (engine modification) and, if the second to last character of the Engine Family on the Emission Control Information label (sample below) is "B", "C", "K", or "T", the emission control system is EM and TWC (3-way catalyst). The fuel tank/ fuel line emission control system is

EMISSION CONTROL INFORMATION ENGINE FAMILY: (E) EHXS.0214EQ DISPLACEMENT: 21.2cc EMISSION COMPLIANCE PERIOD: 50Hours THIS ENGINE NEETS 2013 U.S.EPA EXH/EVP & CALIFORNIA EXH/EVP EMISSION REGULATIONS FOR S.O.R.E. REFER TO OWNER'S

MANUAL FOR MAINTENANCE SPECIFICATIONS AND ADJUSTMENTS. YAMABIKO CORP. MMM/YYYY



EVAP (evaporative emissions). Evaporative emissions for California models are only applicable to fuel tanks.

An Emission Control Label is located on the engine. (This is an EXAMPLE ONLY, information on label varies by engine FAMILY).

Product Emission Durability (Emission Compliance Period)

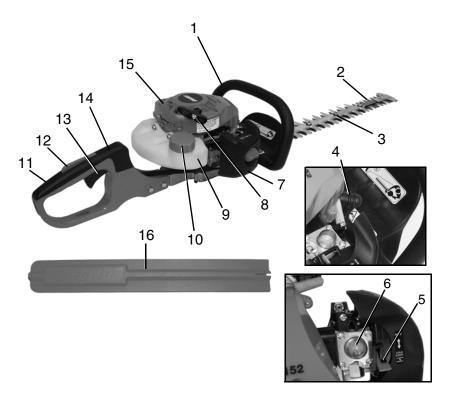
EMISSION CONTROL INFORMATION

ENGINE FAMILY: CEHXS.0214KL DISPLACEMENT: 21.2cc EMISSION COMPLIANCE PERIOD: 300Hours THIS ENGINE MEETS 2012 U.S. EPA EXH/EVP & CALIFORNIA EXH/EVP EMISSION REGULATIONS FOR S.O.R.E. REFER TO OWNER'S MANUAL FOR MAINTENANCE SPECIFICATIONS AND ADJUSTMENTS. YAMABIKO CORP. MMM/YYYY

The 50 or 300 hour emission compliance period is the time span selected by the manufacturer certifying the engine emissions output meets applicable emissions regulations, provided that approved maintenance procedures are followed as listed in the Maintenance Section of this manual.

DESCRIPTION

Locate the safety decal(s) on your unit. Make sure the decal(s) is legible and that you understand and follow the instructions on it. If a decal cannot be read, a new one can be ordered from your ECHO dealer. See PARTS ORDERING instructions for specific information.



Right Front Handle Guard





Hot Decal (near muffler)





- SUPPORT HANDLE FOR RIGHT HAND Comfortable, textured finish provides anti-slip grip. Guard protects hand from the blades. Warning decals are located on guard.
- 2. **BLADES** Double reciprocating blades mounted to a blade support bar. The blades are double sided, capable of cutting on either side.
- BLADE GUARD Reduces risk of contact with blades and helps guide material into cutters.
- 4. SPARK PLUG Provides spark to ignite fuel mixture.
- 5. **CHOKE** The choke control lever is located on the front of the air cleaner case. Move choke lever to "COLD START" (→) to close the choke for Cold Starting. Move choke lever to "RUN" (→) position to open choke.
- 6. **PURGE BULB** Pumping purge bulb before starting engine draws fresh fuel from the fuel tank, purging air from the carburetor. Pump purge bulb until fuel is visible and flows freely in the clear fuel tank return line. Pump purge bulb an additional 4 or 5 times.
- 7. **AIR CLEANER** Contains replaceable filter element.
- 8. **RECOIL STARTER HANDLE** Pull handle slowly until recoil starter engages, then quickly and firmly. DO NOT pull rope all the way out or allow the handle to snap back, damage to the starter will occur.
- 9. FUEL TANK Contains fuel and fuel filter.
- 10. **FUEL TANK CAP** Covers and seals fuel tank opening.
- 11. **THROTTLE HANDLE FOR LEFT HAND** Contains Stop Switch, Throttle Lockout and Throttle Trigger.
- 12. **THROTTLE TRIGGER LOCKOUT** This lever must be depressed before Throttle Trigger can be activated.
- 13. **THROTTLE TRIGGER** Spring loaded to return to idle when released. Trigger Lockout must be depressed fully before Throttle Trigger will move. During acceleration, depress gradually for best operating technique.
- 14. **STOP SWITCH** "TOGGLE SWITCH" located on the left side of the rear handle. Move switch UP to RUN, DOWN to STOP.
- 15. SPARK ARRESTOR MUFFLER OR SPARK ARRESTOR MUFFLER WITH CATALYST - The muffler controls exhaust noise and emission. The spark arrestor screen prevents hot, glowing particles of carbon from leaving the muffler. Keep exhaust area clear of flammable debris.
- 16. **BLADE COVER** Used to cover blades during transportation or storage. Remove blade cover before using unit.

CONTENTS HC-152

CONTENTS

The ECHO product you purchased has been factory pre-assembled for your convenience. Due to packaging restrictions, some assembly may be necessary.

After opening the carton, check for damage. Immediately notify your retailer or ECHO Dealer of damaged or missing parts. Use the contents list to check for missing parts.

- ____ 1 Hedge Trimmer Assembly
- ____ 1 Operator's Manual
- ____ 1 Safety Manual
- ____ 1 Warranty Statement
- ____ 1 Echo Power Blend XTM
 2-Stroke Oil Sample
- Blade Cover



HC-152 ASSEMBLY

ASSEMBLY

This model is factory assembled.

Note: For Normal cutting, Echo strongly recommends the blade guard be installed. In extreme conditions, such as commercial cutting or when cutting thick and/or dense branches, efficiency may be increased by trimming without the blade guard.

Parts Required: Blade Guard, Blade Lock Nuts, Washers

WARNING

Hedge Trimmer blades are very sharp. Touching them may lead to severe personal injury. Avoid touching blades whenever possible, and always wear gloves to protect hands.

NOTICE

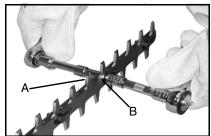
Follow blade bolt adjustment instructions exactly. Failure to do so could result in damage to blades or gearbox.

Remove Blade Guard

- 1. Move stop switch to STOP position.
- 2. Disconnect spark plug wire.

WARNING

Hedge Trimmer blades are very sharp. Touching them may lead to severe personal injury. Use a socket and extension when adjusting blade bolts or blade lock nuts in order to keep hands at a safe distance from sharp blades.



- Remove blade guard lock nuts (A) and washers. Do not remove blade bolts.
- 4. Remove blade guard.
- 5. Tighten blade bolts (B) until snug, then loosen ½ turn.
- Secure blades with new lock nuts (A). Hold blade bolts from turning using a 10mm wrench.

Note: Use new lock nuts every time blade guard is installed or removed.

ASSEMBLY HC-152

Install Blade Guard

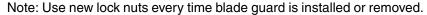
- 1. Move stop switch to STOP position.
- 2. Disconnect spark plug wire.

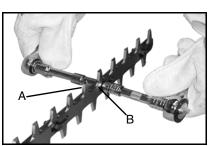
WARNING

Hedge Trimmer blades are very sharp. Touching them may lead to severe personal injury. Use a socket and extension when adjusting blade bolts or blade lock nuts in order to keep hands at a safe distance from sharp blades.

- 3. Lay unit on muffler side and hold securely in place.
- Remove first four blade lock nuts

 (A) and washers in front of front handle/guard. Do not remove blade bolts.
- Tighten blade bolts (B) until snug. Install blade guard, then washers.
- Loosen blade bolts ½ turn. Secure blade guard with new lock nuts
 - (A). Hold blade bolts from turning using a 10mm wrench. Use new lock nuts every time blade guard is installed or removed.

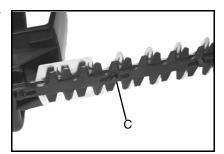




NOTICE

If blade guard is damaged or show signs of wear, replace it.

Note: Washers (C) should be movable by hand after blade bolts are adjusted properly.



HC-152 OPERATION

OPERATION

WARNING

Moving parts can amputate fingers or cause severe injuries. Keep hands, clothing and loose objects away from all openings. Always stop engine, disconnect spark plug, and make sure all moving parts have come to a complete stop before removing obstructions, clearing debris, or servicing unit.

WARNING

Operation of this equipment may create sparks that can start fires around dry vegitation. This unit is equipped with a spark arrestor to prevent discharge of hot particles from the engine. Metal cutters can also create sparks if the cutter strikes rocks, metal, or other hard objects. Contact local fire authorities for laws or regulations regarding fire prevention requirements.

Fuel

WARNING

Diesel fuels and alternative fuels, such as E-15 (15% ethanol), E-85 (85% ethanol) or any fuels not meeting ECHO requirements are NOT approved for use in ECHO 2-stroke gasoline engines. Use of diesel or alternative fuels may cause performance problems, loss of power, overheating, fuel vapor lock, and unintended machine operation, including, but not limited to, improper clutch engagement. Diesel or alternative fuels may also cause premature deterioration of fuel lines, gaskets, carburetors and other engine components.

Fuel Requirements

Gasoline - Use 89 Octane [R+M/2] (mid grade or higher) gasoline known to be good quality. Gasoline may contain up to 10% Ethanol (grain alcohol) or 15% MTBE (methyl tertiary-butyl ether). Gasoline containing methanol (wood alcohol) is **NOT** approved. ECHO brand Power Fuel[™] is 93 octane, ethanol-free fuel premixed with ECHO Red Armor[®] engine oil at 50:1 ratio. Use of ECHO Power Fuel[™] is recommended to extend engine life in all air-cooled 2-stroke and 2/4-stroke hybrid engines.

Two Stroke Oil - A two-stroke engine oil meeting ISO-L-EGD (ISO/CD 13738) and J.A.S.O. <u>FD</u> Standards must be used. Echo brand premium Power Blend X[™] Universal 2-Stroke Oil meets these standards. Engine problems due to inadequate lubrication caused by failure to use an ISO-L-EGD (ISO/CD 13738) and J.A.S.O. M345-<u>FD</u> certified oil, such as Echo premium Power Blend X[™], will void the two-stroke engine warranty.

NOTICE

Echo premium Power Blend X^{TM} Universal 2-Stroke Oil may be mixed at 50:1 ratio for application in all Echo engines sold in the past regardless of ratio specified in those manuals.

Handling Fuel

A DANGER

Fuel is VERY flammable. Use extreme care when mixing, storing or handling, or serious personal injury may result.

- Use an approved fuel container.
- DO NOT smoke near fuel.
- ◆ DO NOT allow flames or sparks near fuel.
- ◆ Fuel tanks/cans may be under pressure. Always loosen fuel caps slowly allowing pressure to equalize.
- ◆ NEVER refuel a unit when the engine is HOT or RUNNING!
- DO NOT fill fuel tanks indoors. ALWAYS fill fuel tanks outdoors over bare ground.
- ◆ DO NOT overfill fuel tank. Wipe up spills immediately.
- Securely tighten fuel tank cap and close fuel container after refueling.
- ◆ Inspect for fuel leakage. If fuel leakage is found, do not start or operate unit until leakage is repaired.
- ◆ Move at least 3 m (10 ft.) from refueling location before starting the engine.

Mixing Instructions

- Fill an approved fuel container with half of the required amount of gasoline.
- 2. Add the proper amount of 2-stroke oil to gasoline.
- Close container and shake to mix oil with gasoline.
- 4. Add remaining gasoline, close fuel container, and remix.

Fuel to Oil Mix – 50:1 Ratio			
US		Metric	
Gas	Oil	Gas	Oil
Gallons	Oz.	Liter	CC.
1	2.6	5	100
2	5.2	10	200
5	13	25	500

Spilled fuel is a leading cause of hydrocarbon emissions. Some states may require the use of automatic fuel shut-off containers to reduce fuel spillage.



After use

DO NOT store a unit with fuel in its tank. Leaks can occur.
 Return unused fuel to an approved fuel storage container.

Storage - Fuel storage laws vary by locality. Contact your local government for the laws affecting your area. As a precaution, store fuel in an approved, airtight container. Store in a well-ventilated, unoccupied building, away from sparks and flames.

NOTICE

Stored fuel ages. Do not mix more fuel than you expect to use in thirty (30) days, ninety (90) days when a fuel stabilizer is added.

NOTICE

Stored two-stroke fuel may separate. ALWAYS shake fuel container thoroughly before each use.

Starting Cold Engine

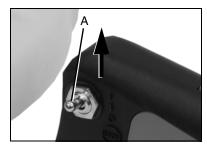
WARNING

Hedge Trimmer blades are very sharp. Touching them may lead to severe personal injury. Avoid touching blades whenever possible, and always wear gloves to protect hands.

Note: The blade cover is used for transportation and storage. Remove blade cover before using the unit.

1. Stop Switch

Move stop switch (A) away from the STOP position.



OPERATION HC-152

2. Choke

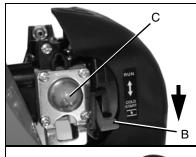
Move choke (B) to COLD START (|--|) (closed) position.

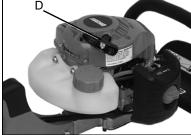
3. Purge Bulb

Pump purge bulb (C) until fuel is visible and flows freely in the clear fuel tank return line. Pump bulb an additional 4 or 5 times.

4. Recoil Starter

Lay the unit on a flat, clear area. Grip the support handle securely with one hand, and pull the recoil starter handle (D) until engine fires (or 5 pulls maximum).







Choke

After engine fires (or 5 pulls), move choke (B) to the RUN (| | | |) (open) position. Restart engine if necessary and allow unit to warm up at idle for several minutes.

Note: If engine does not start with choke in "RUN" position after 5 pulls, repeat instructions 2 - 5.

WARNING

The blades must not move at idle, otherwise serious personal injury may result. Periodic carburetor adjustment may be necessary to assure blades do not move at idle. If blades move, readjust carburetor according to "Carburetor Adjustment" instructions in this manual or see your ECHO Dealer.

6. Throttle Trigger

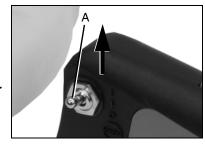
After engine warm-up, grip the throttle handle and support handle. Depress the throttle trigger lockout, and gradually depress throttle trigger to increase engine RPM to operating speed.

Starting Warm Engine

The starting procedure is the same as Cold Start except DO NOT close the choke.

WARNING

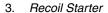
The blades must not move at idle, otherwise serious personal injury may result. Periodic carburetor adjustment may be necessary to assure blades do not move at idle. If blades move, readjust carburetor according to "Carburetor Adjustment" instructions in this manual or see your ECHO Dealer.



Stop Switch
 Move stop switch (A) away from the STOP position.

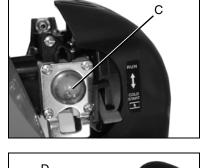
2. Purge Bulb

Pump purge bulb (C) until fuel is visible and flows freely in the clear fuel tank return line. Pump bulb an additional 4 or 5 times.



Place the unit on a flat, clear area. Grip the support handle securely with one hand, and pull the recoil starter handle (D) until engine starts.

Note: If engine does not start after 5 pulls, use Cold Start Procedure.



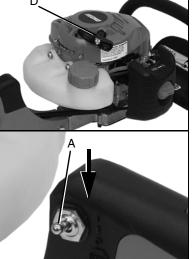
Stopping Engine

1. Throttle

Release throttle trigger and allow engine to return to idle before shutting off engine.

2. Stop Switch

Move stop switch (A) to STOP position.



OPERATION HC-152

WARNING

If engine does not stop when stop switch is moved to STOP position, close choke - COLD START position - to stall engine. Have your ECHO dealer repair stop switch before using unit again.

Hedge Trimming

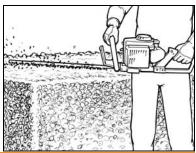
WARNING

Engine exhaust IS HOT, and contains Carbon Monoxide (CO), a poison gas. Breathing CO can cause unconsciousness, serious injury, or death. Exhaust can cause serious burns. ALWAYS position unit so that exhaust is directed away from your face and body.

WARNING

Hedge Trimmer blades are very sharp. Touching them may lead to severe personal injury. Avoid touching blades whenever possible, and always wear gloves to protect hands.

- Always grip support handle with right hand, and throttle handle with left hand.
- 2. Hold trimmer firmly and squeeze throttle trigger to accelerate engine.
- Tilt trimmer so cutting teeth are angled slightly toward the hedge or shrub and proceed to cut.



A WARNING

Never remove hands from unit when blades are moving.

WARNING

The engine continues running even when the blades have stopped due to an obstruction. If this occurs, stop the engine, disconnect ignition cable and remove the obstruction.



MAINTENANCE

WARNING

Moving parts can amputate fingers or cause severe injuries. Keep hands, clothing and loose objects away from all openings. Always stop engine, disconnect spark plug, and make sure all moving parts have come to a complete stop before removing obstructions, clearing debris, or servicing unit. Allow unit to cool before performing service. Wear gloves to protect hands from sharp edges and hot surfaces.

Your ECHO unit is designed to provide many hours of trouble free service. Regular scheduled maintenance will help your unit achieve that goal. If you are unsure or are not equipped with the necessary tools, you may want to take your unit to an ECHO Service Dealer for maintenance. To help you decide whether you want to DO-IT-YOURSELF or have the ECHO Dealer do it, each maintenance task has been graded. If the task is not listed, see your ECHO Dealer for repairs.

Skill Levels

Level 1 = Easy to do. Common tools may be required.

Level 2 = Moderate difficulty. Some specialized tools may be required.

ECHO offers **REPOWERTM** Maintenance Kits and Parts to make your maintenance job easier.

Maintenance Intervals

COMPONENT/SYSTEM	MAINTENANCE PROCEDURE	REQ'D SKILL LEVEL	
Daily or Before Use			
Air Filter	Inspect/Clean*	1	
Choke Shutter	Inspect/Clean *	1	
Fuel System	Inspect (3)	1	
Cooling System	Inspect/Clean	2	
Recoil Starter Rope	Inspect/Clean*	1	
Screws/Nuts/Bolts	Inspect/Tighten/Replace*	1	
Blades	Inspect/Clean (2)	1	
Every Refuel			
Fuel System	Inspect (3)	1	
3 Months	•		

COMPONENT/SYSTEM	MAINTENANCE PROCEDURE	REQ'D SKILL LEVEL
Air Filter	Replace*	1
Fuel Filter	Inspect*	1
Fuel Cap Gasket	Inspect*	1
Spark Plug	Inspect/Clean/Replace*	1
Muffler Spark Arrestor	Inspect/Clean/Replace*	2
Cylinder Exhaust Port	Inspect/Clean/Decarbon	2
Gear Housing	Grease(1)	2
Yearly		
Fuel Filter	Inspect/Replace*	1
Fuel Cap Gasket	Replace*	1

IMPORTANT NOTE - Time intervals shown are maximum. Actual use and your experience will determine the frequency of required maintenance.

MAINTENANCE PROCEDURE NOTES:

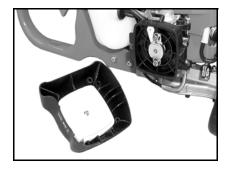
- (1) Apply lithium based grease every 25 hours of use.
- (2) Inspect blade, and clean and sharpen as needed. Lubricate blades periodically during use
- (3) Low evaporative fuel tanks DO NOT require regular maintenance to maintain emission integrity
- * Replacement is recommended based on the finding of damage or wear during inspection.

Air Filter

Level 1.

Parts Required: AIR FILTER

- Close choke (COLD START []
 position). This prevents dirt from
 entering the carburetor throat
 when the air filter is removed.
 Brush accumulated dirt from air
 cleaner area.
- 2. Remove air filter cover. Brush dirt from inside cover.



- Replace filter if it is damaged, fuel soaked, very dirty, or the rubber sealing 3. edges are deformed.
 - · Lightly brush debris from filter.
 - Soak heavily soiled filters in water/detergent solution to loosen dirt, then brush lightly.
 - Rinse with clean water and allow to dry completely before reuse.
- 4. Install air filter in air filter case.
- 5. Install air filter cover.

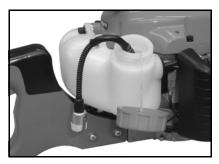
Fuel Filter

Level 1.

Parts Required: **FUEL FILTER**

Fuel is VERY flammable. Use extreme care when mixing, storing or handling, or serious personal injury may result.

- Use a clean rag to remove loose 1. dirt from around fuel cap and empty fuel tank.
- 2. Use the "fuel line hook" to pull the fuel line and filter from the tank.
- 3. Remove the filter from the line and install the new filter.



Note: Federal EPA regulations require all model year 2012

and later gasoline powered engines produced for sale in the United States to be equipped with a special low permeation fuel supply hose between the carburetor and fuel tank. When servicing model year 2012 and later equipment, only fuel supply hoses certified by EPA can be used to replace the original equipment supply hose. Fines up to \$37,500 may be enforced for using an un-certified replacement part

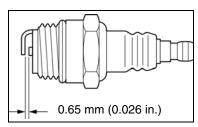
Spark Plug

Level 2.

Parts Required: Spark Plug

Use only NGK BPM-8Y spark plug (BPMR-8Y in Canada) otherwise severe engine damage may occur.

- Remove spark plug and check for fouling, worn and rounded center electrode.
- Clean the plug or replace with a new one. DO NOT sand blast to clean. Remaining sand will damage engine.
- Adjust spark plug gap by bending outer electrode.
- 4. Tighten spark plug to 150-170 kgf cm (130-150 in lbf).



Cooling System

Level 2.

Parts Required: None if you are careful.

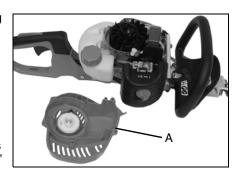
NOTICE

To maintain proper engine operating temperatures, cooling air must pass freely through the cylinder fin area. This flow of air carries combustion heat away from the engine.

Overheating and engine seizure can occur when:

- Air intakes are blocked, preventing cooling air from reaching the cylinder.
- Dust and grass build up on the outside of the cylinder. This build up insulates the engine and prevents the heat from leaving.

Removal of cooling passage blockages or cleaning of cooling fins is considered "Normal Maintenance." Any failure attributed to lack of maintenance is not warranted.



- 1. Remove spark plug lead.
- 2. Remove engine cover (A).
- 3. Use brush to remove dirt from the cylinder fins.

DO NOT use a metal scraper to remove dirt from the cylinder fins.

4. Assemble components in reverse order.

Exhaust System

Spark Arrestor Screen

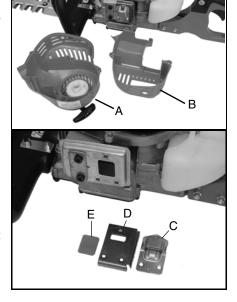
Level 2.

Parts Required: Spark Arrestor Screen, Gasket

- 1. Remove spark plug lead.
- 2. Remove engine cover (A) and muffler cover (B).
- Place piston at Top Dead Center (TDC) to prevent carbon/dirt from entering cylinder.
- Remove exhaust guide (C), gasket (D), and screen (E) from muffler body.
- 5. Clean carbon deposits from muffler components.

Note: When cleaning carbon deposits, be careful not to damage the catalytic element inside muffler.

- Replace screen if it is cracked, plugged, or has holes burned through.
- 7. Assemble components in reverse order.

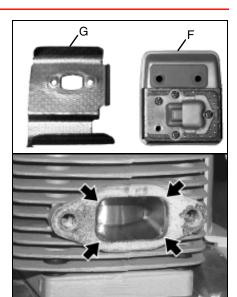


Exhaust Port Cleaning

Level 2.

Parts Required: As needed: Heat Shield

- Remove spark plug lead from spark plug, and remove engine cover.
- Place piston at top dead center. Remove muffler (F) and heat shield (G).
- Use a wood or plastic scraping tool to clean deposits from cylinder exhaust port.



Never use a metal tool to scrape carbon from the exhaust port. Do not scratch the cylinder or piston when cleaning the exhaust port. Do not allow carbon particles to enter the cylinder.

- 4. Inspect heat shield, and replace if damaged.
- 5. Install heat shield and muffler.
- 6. Tighten muffler mounting bolts (or nuts) to 90-110 kgf•cm (80-95 in•lbf).
- 7. Install engine cover and attach spark plug lead.
- 8. Start engine, and warm to operating temperature.
- 9. Stop engine, and re-tighten mounting bolts (or nuts) to specifications.

Carburetor Adjustment

WARNING

The blades must not move at idle, otherwise serious personal injury may result. Periodic carburetor adjustment may be necessary to assure blades do not move at idle. If blades move, readjust carburetor according to these instructions, or see your ECHO Dealer.



Engine Break-In

New engines must be operated a minimum duration of two tanks of fuel break-in before carburetor adjustments can be made. During the break-in period your engine performance will increase and exhaust emissions will stabilize. Idle speed can be adjusted as required.

High Altitude Operation

This engine has been factory adjusted to maintain satisfactory starting, emission, and durability performance up to 1,100 feet above sea level (ASL) (96.0 kPa). To maintain proper engine operation and emission compliance above 1,100 feet ASL the carburetor <u>may</u> need to be adjusted by an authorized ECHO service dealer.

NOTICE

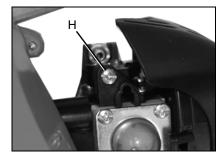
If the engine is adjusted for operation above 1,100 feet ASL, the carburetor must be re-adjusted when operating the engine below 1,100 feet ASL, otherwise severe engine damage may result.

Level 2.

Parts Required: None

Note: Every unit is run at the factory and the carburetor is set in compliance with emission regulations. Carburetor adjustments, other than idle speed, must be performed by an authorized ECHO dealer.

- Before adjusting the carburetor, clean or replace the air filter and spark arrestor screen.
- Start engine and run for several minutes to reach operating temperature.
- Check idle speed and reset if necessary. If a tachometer is available, idle speed screw (H) should be set to the specifications found on "Specifications" page of



this manual. Turn idle screw (H) clockwise to increase idle speed; counter clockwise to decrease idle speed.

WARNING

When carburetor adjustment is completed, the cutting attachment should not move at idle, otherwise serious personal injury may result.

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Lubrication

Blades

Level 1.

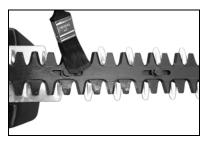
Parts Required: 20W Engine Oil (blade lubrication), 50-50 mixture of

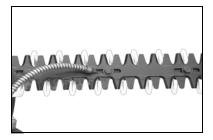
kerosene and 20W oil (blade cleaning)

WARNING

Hedge Trimmer blades are very sharp. Touching them may lead to severe personal injury. Avoid touching blades whenever possible, and always wear gloves to protect hands.

- 1. Move stop switch to stop position.
- 2. Disconnect spark plug wire from spark plug.
- Brush loose debris from blade and coat both sides of blade with the 50-50 cleaning mixture.
- Allow cleaning mixture to soften the remaining gummy residue then wipe it from the blade.
- Apply clean oil to the entire length of the blade. Be certain the blade bolts are lubricated.
- Wipe excess oil from the blade before putting the unit back in service.



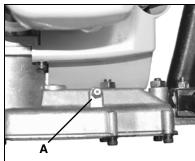


Gear Box

Level 1.

Parts Required: Lithium Based Grease.

1. Clean dirt from the grease fitting (A).



- Apply 1-2 pumps of grease into fitting, DO NOT over fill. Leave room for the grease to expand during operation
- 3. Wipe excess grease from around grease fitting.



Blades

NOTICE

Blades should only be removed and reinstalled by an Authorized ECHO Servicing Dealer, otherwise premature wear or internal damage may occur.

Sharpening

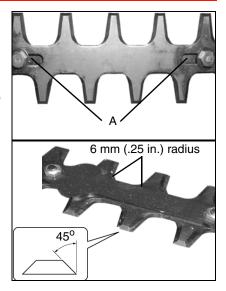
Level 2.

Parts Required: None

WARNING

Hedge Trimmer blades are very sharp. Touching them may lead to severe personal injury. Avoid touching blades whenever possible, and always wear gloves to protect hands.

- 1. Move stop switch to stop position.
- 2. Disconnect spark plug wire.
- Remove blade guard, if installed (see "Blade Guard Remove/Install instructions").
- Slide blades to allow file clearance using slots (A) on bottom of blade. Do not pry against cutting edges.
- 5. File each edge carefully. Follow the original shape of the blade.



If a power grinder is used DO NOT allow blade to over heat.

- Install blade guard, if necessary (see "Blade Guard Remove/Install instructions").
- 7. Lubricate blades (see "Lubrication").
- 8. Connect spark plug wire.

Adjustment

Level 2.

Parts Required: none

WARNING

Hedge Trimmer blades are very sharp. Touching them may lead to severe personal injury. Use a socket and extension when adjusting blade bolts or blade lock nuts in order to keep hands at a safe distance from sharp blades.

35

- 1. Tighten blade bolts until snug, then loosen blade bolts 1/2 turn.
- Hold blade bolts from turning using 10 mm socket, and tighten blade lock nuts with other 10 mm socket.



NOTICE

Locking ability of Hedge Trimmer blade lock nuts will diminish each time they are removed. Replace if turning resistance is not felt when installing lock nuts.

36

TROUBLESHOOTING

ENGINE PROBLEM TROUBLESHOOTING CHART				
Problem	Check	Status	Cause	Remedy
	Fuel at carburetor	No fuel at carburetor	Fuel strainer clogged Fuel line clogged Carburetor	Clean or replace Clean or replace See your Echo dealer
		No fuel at cylinder	Carburetor	See your Echo dealer
Engine cranks - starts hard/ doesn't start	Fuel at cylinder	Muffler wet with fuel	Fuel Mixture too rich	OPEN choke Clean/replace air filter Adjust car- buretor See your Echo dealer
	Spark at end of plug wire	No spark	Stop switch OFF Electrical prob- lem Interlock switch	Turn switch to ON See your Echo dealer See your Echo dealer
	Spark at plug	No spark	Spark gap incorrect Covered with carbon Fouled with fuel Plug defective	Adjust to 0.65mm (0.026 in.) Clean or replace Clean or replace Replace plug

HC-152 STORAGE

	ENGINE PR	OBLEM TROUE	SLESHOOTING C	HART
Problem	Check	Status	Cause	Remedy
	Air filter	Air filter dirty	Normal wear	Clean or replace
	Fuel filter	Fuel filter dirty	Contaminants/ residues in fuel	Replace
Engine	Fuel vent	Fuel vent plugged	Contaminants/ residues in fuel	Clean or replace
runs, but dies or	Spark Plug	Plug dirty/ worn	Normal wear	Clean and adjust or replace
does not acceler-	Carburetor	Improper adjustment	Vibration	Adjust
ate properly	Cooling System	Cooling system dirty/ plugged	Extended operation in dirty/ dusty locations	Clean
	Spark Arrestor Screen	Spark arrestor screen plugged	Normal wear	Replace
Engine does not crank	N/A	N/A	Internal engine problem	See your Echo dealer

▲ DANGER

Fuel vapors are extremely flammable and may cause fire and/or explosion. Never test for ignition spark by grounding spark plug near cylinder plug hole, otherwise serious personal injury may result.

STORAGE

WARNING

The muffler and surrounding cover become hot during operation. Always keep exhaust area clear of flammable debris during transportation or when storing, otherwise serious property damage or personal injury may result.

Long Term Storage (Over 30 Days)

Do not store your unit for a prolonged period of time (30 days or longer) without performing protective storage maintenance which includes the following:

1. Store unit in a dry, dust free place, out of the reach of children.

STORAGE HC-152

WARNING

Hedge Trimmer blades are very sharp. Touching them may lead to severe personal injury. Avoid touching blades whenever possible, and always wear gloves to protect hands.

A DANGER

Do not store in enclosure where fuel fumes may accumulate or reach an open flame or spark, otherwise serious personal injury may result.

- 2. Place the stop switch in the "STOP" position.
- 3. Remove accumulation of grease, oil, dirt and debris from exterior of unit.
- 4. Perform all periodic lubrication and services that are required.
- Apply clean oil to the entire length of the blade. Be certain the blade bolts are lubricated.
- 6. Install blade cover on blades.
- 7. Tighten all the screws and nuts.
- 8. Drain fuel tank completely. Press purge bulb 6-7 times to remove remaining fuel from carburetor then drain the tank again. Close choke, start and run the engine until it stops due to lack of fuel.
- Allow the engine to cool, then remove the spark plug and pour 7 cc (1/4
 oz.) of fresh, clean, two-stroke engine oil into the cylinder through the spark
 plug hole.
 - a. Place a clean cloth over the spark plug hole.
 - b. Pull the recoil starter handle 2-3 times to distribute the oil inside the engine.
 - c. Observe the piston location through the spark plug hole. Pull the recoil handle slowly until the piston reaches the top of its travel and leave it there.
- 10. Install the spark plug (do not connect ignition cable).

NOTICE

Always store and transport hedge trimmers in a stable, horizontal position. Support gear case and cutting blades to prevent excessive flexing, which may cause damage to these components. Always install blade cover when transporting or storing unit.

SPECIFICATIONS

MODEL	HC-152
Length	1074 mm (42.3 in.)
Width	274 mm (10.8 in.)
Height	199 mm (7.83 in.)
Weight (dry)	5.33 kg (11.8 lb.)
Engine Type	Air cooled, two-stroke, single cylinder gasoline engine
Bore	32.2 mm (1.27 in.)
Stroke	26.0 mm (1.02 in.)
Displacement	21.2 cc (1.29 cu. in.)
Exhaust	Spark arrestor muffler or spark arrestor muffler with catalyst
Carburetor	Diaphragm w/purge pump
Ignition System	Flywheel magneto, capacitor discharge ignition type
Spark Plug	NGK BPM-8Y (Gap 0.65 mm (0.026 in.)
Fuel	Mixed (Gasoline and Two-stroke Oil)
Fuel/Oil Ratio	50: 1 Power Blend X TM or ECHO Red Armor [®] ISO-L-EGD (ISO/CD 13738) and J.A.S.O. M345- <u>FD</u> , two-stroke, aircooled engine oil.
Gasoline	Use 89 Octane unleaded. Do not use fuel containing methyl alcohol, more than 10% ethyl alcohol or 15% MTBE. Do not use alternative fuels such as E-15 or E-85.
Oil	Power Blend X TM or ECHO Red Armor [®] Premium Universal 2-Stroke Oil
Fuel Tank Capacity	0.46 lit. (15.6 US fl. oz.)
Starter System	Automatic Recoil Starter
Clutch	Centrifugal Type
Gear Case Ratio	5.88:1
Cutter	Double Reciprocating Blade, Double Edge
Length	477mm (18.8 in.)
Pitch	35mm (1.38 in.)
Height	21mm (0.83 in.)
Height	21mm (0.83 in.) Maximum Diameter Cut:
Height Soft Material	, ,
	Maximum Diameter Cut:
Soft Material	Maximum Diameter Cut: 25.4mm (1 in.)

MODEL	HC-152
Wide Open Throttle Speed (W.O.T.)	11,300 RPM

HC-152 NOTES

NOTES



PRODUCT REGISTRATION

Thank you for choosing ECHO Power Equipment

Please go to http://www.echo-usa.com/Warranty/Register-Your-ECHO to register your new product on-line. It's *FAST* and *EASY*! NOTE: your information will never be sold or misused by ECHO, Inc. Registering your purchase enables us to contact you in the unlikely event of a service update or product recall, and verifies your ownership for warranty consideration.

If you do not have access to the Internet, you can complete the form below and mail to:

ECHO Inc., Product Registration, PO Box 1139, Lake Zurich IL 60047.



)DUCT REGISTRATION CARD :TARJETA DE REGISTRO : CARTE D'ENREGISTREMENT DU PRODUIT

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ONLINE OPTION: Register online and save a stamp! You will be alerted of product updates and/or be sent new ECHO product information and special offers. Simply go to: www.echo-usa.com

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Purchaser's Name : Nombre del Comprador : Nom de l'acheteur	or : Nom de l'ach	efeur	minary use of tool: ☐ Professional ☐ Unomeowner ☐ Userital Equip. Uso primario de la herramienta:☐Professional ☐ Dueño de casa ☐ Alquiler Usage principal : ☐ Professionnel ☐ Residential ☐ Location
			Do you wish to receive periodic ECHO product information and special offers
Address : Dirección : Adresse			by e-mail? ☐ Yes ☐ No
			¿Desea usted recibir información periodica y ofertas especiales por correo elec- tronico sobre el producto ECHO? ☐ Yes ☐ No
		: : : : : : : : : : : : : : : : : : :	
City: Ciudad: Ville	State : Estado :	Zip Code : Codigo Postal : Code Postal	ECHO et les ottres speciales par courrier electronique ? Oui Non
•	Tovilice		Did you visit the ECHO website before purchasing your product? □ Yes □ No
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			☐ Friend/Family ☐ Brand ☐ Warranty
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